

Screw Machine Length



HSS & Cobalt, Screw Machine Length, 135° Split Point (.1470-.2610)

Drill Size	Decimal Equiv	Flute Length	OAL	Pkg Qty	Cobalt - AITiN Coated Part #	Cobalt - Straw Finish Part #	HSS - Oxide Part #
#26	.1470	1	2-1/16	12	RD45726	RD42026	RD41826
#25	.1495	1	2-1/16	12	RD45725	RD42025	RD41825
#24	.1520	1	2-1/16	12	RD45724	RD42024	RD41824
#23	.1540	1	2-1/16	12	RD45723	RD42023	RD41823
5/32	.1562	1	2-1/16	12	RD45510	RD42210	RD41910
#22	.1570	1-1/16	2-1/8	12	RD45722	RD42022	RD41822
#21	.1590	1-1/16	2-1/8	12	RD45721	RD42021	RD41821
#20	.1610	1-1/16	2-1/8	12	RD45720	RD42020	RD41820
#19	.1660	1-1/16	2-1/8	12	RD45719	RD42019	RD41819
#18	.1695	1-1/16	2-1/8	12	RD45718	RD42018	RD41818
11/64	.1719	1-1/16	2-1/8	12	RD45511	RD42211	RD41911
#17	.1730	1-1/8	2-3/16	12	RD45717	RD42017	RD41817
#16	.1770	1-1/8	2-3/16	12	RD45716	RD42016	RD41816
#15	.1800	1-1/8	2-3/16	12	RD45715	RD42015	RD41815
#14	.1820	1-1/8	2-3/16	12	RD45714	RD42014	RD41814
#13	.1850	1-1/8	2-3/16	12	RD45713	RD42013	RD41813
3/16	.1875	1-1/8	2-3/16	12	RD45512	RD42212	RD41912
#12	.1890	1-3/16	2-1/4	12	RD45712	RD42012	RD41812
#11	.1910	1-3/16	2-1/4	12	RD45711	RD42011	RD41811
#10	.1935	1-3/16	2-1/4	12	RD45710	RD42010	RD41810
#9	.1960	1-3/16	2-1/4	12	RD45709	RD42009	RD41809
#8	.1990	1-3/16	2-1/4	12	RD45708	RD42008	RD41808
#7	.2010	1-3/16	2-1/4	12	RD45707	RD42007	RD41807
13/64	.2031	1-3/16	2-1/4	12	RD45513	RD42213	RD41913
#6	.2040	1-1/4	2-3/8	12	RD45706	RD42006	RD41806
#5	.2055	1-1/4	2-3/8	12	RD45705	RD42005	RD41805
#4	.2090	1-1/4	2-3/8	12	RD45704	RD42004	RD41804
#3	.2130	1-1/4	2-3/8	12	RD45703	RD42003	RD41803
7/32	.2188	1-1/4	2-3/8	12	RD45514	RD42214	RD41914
#2	.2210	1-5/16	2-7/16	12	RD45702	RD42002	RD41802
#1	.2280	1-5/16	2-7/16	12	RD45701	RD42001	RD41801
A	.2340	1-5/16	2-7/16	12	RD45601	RD42101	RD44501
15/64	.2344	1-5/16	2-7/16	12	RD45515	RD42215	RD41915
B	.2380	1-3/8	2-1/2	12	RD45602	RD42102	RD44502
C	.2420	1-3/8	2-1/2	12	RD45603	RD42103	RD44503
D	.2460	1-3/8	2-1/2	12	RD45604	RD42104	RD44504
1/4	.2500	1-3/8	2-1/2	12	RD45516	RD42216	RD41916
E	.2500	1-3/8	2-1/2	12	RD45605	RD42105	RD44505
F	.2570	1-7/16	2-5/8	6	RD45606	RD42106	RD44506
G	.2610	1-7/16	2-5/8	6	RD45607	RD42107	RD44507

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